



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3801-1
Job Sheet 191170



Part No: D3801-1

Job Qty: 40 pcs

Part Name: Hand Retractable Spring Plunger



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/22/19

Job Tracking No:

Due Date: 2/28/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08-07-22 new issue DD verified by:EC IPP REV:B 12.03.06 AS PER DWG REV.B DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	40 pcs	2/28/19	2/28/19	0.00	0.00	Purchasing - 1	MAR 05 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	40 pcs	2/28/19	2/28/19	0.00	0.00	Packaging 2 - 1 - B4B	MAR 05 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S158969



Part: D3801-1

Job No: 191170

Serial No/Batch: S158969

Revision:

Inspector:

Exp Date:

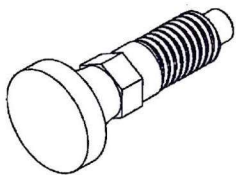
Instructions: Various STC's

Date: 03/05/19

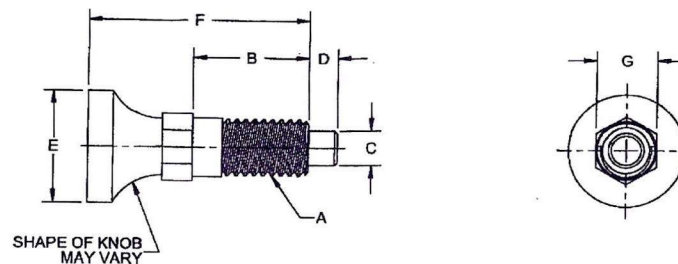
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
120	QC 6	40 pcs	2/28/19	0.00 0.00	QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68	DAS MAR 05 2019 68
					QC 6 - 61	9-89
130	Packaging 3-1 - Stock - B4B	40 pcs	2/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	DAS MAR 05 2019 6
					Packaging 3 - 5 - B4B	9-89
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140	QC 21 - SA	40 pcs	2/28/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAS MAR 05 2019 21
					QC 21 - SA - 53	9-89
Part Op 100 - Issue P/O: _____ Purchase Part Number: KBP-504 Supplier: Essentra Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure material certification is attached 120 - (QC6- All purchased or subcontracted products) Ensure Material certification comply to Dwg D3801 130 - Identify as per dwg & Stock Location: _____ 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
KBP-504	Hand Retractable Spring Plunger D3801-1	40 Ea (1 ea)	100-Purchasing	5158966		

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	KBP-504	40	0	0
Part Specifications				
Specifications could not be found.				

Plex 2/22/19 10:29 AM dart.lacelle.linda



SPECIFICATION CONTROL DRAWING



D3801-X HAND RETRACTABLE SPRING PLUNGER

DART P/N	SUPPLIER	SUPPLIER P/N	'A' THREAD SIZE	'B' THREAD LENGTH	'C' NOSE DIAMETER	'D' NOSE LENGTH	'E' HEAD DIAMETER	'F' LENGTH	'G' WIDTH ACROSS FLATS	MATERIAL (BODY/ NOSE)	MATERIAL (KNOB)	TYPE	END FORCE (lbs)	WEIGHT (lbs)
D3801-1	REID SUPPLY COMPANY	KBP-504	3/8-24 UNF	0.67	0.197	0.20	0.83	1.71	0.50	303 SS	BLACK DELRIN	NON-LOCKING	2.7	0.01
D3801-3	REID SUPPLY COMPANY	PRT-22 OR PRT-22N	1/2-13 UNC	1.00	0.313	0.25	1.00	1.90	0.52	303 SS	WHITE DELRIN	NON-LOCKING	1.75	0.02

△B

△B

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A

RELEASED
2012-03-02

B	SUPPLIER P/N CHANGED: BODY/NOSE MAT'L WAS STEEL NOW STAINLESS STEEL. REF. CAR12-86		MB	12.02.24
A	NEW ISSUE		MB	08.06.19
REV.	DESCRIPTION		BY	DATE
DESIGN	DRAWN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	MFG. APPR.		DRAWING NO. D3801 REV. B	
APPROVED	DE APPR.		TITLE: HAND RETRACTABLE SPRING PLUNGER NTS	
DATE	12.02.24		SHEET 1 OF 1	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042679



Supplier: ESS002-VC
Essentra Components
P.O. Box 9900 T-9915, Postal Station A
Toronto
ON
M5M 2J2 Canada

Attention: Farrelly, Jeff

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042679

PO Date: 2/22/19

Due Date: 3/6/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: Essentra Order 2862931

E-MAILED
FEB 22 2019

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191170	KBP-504		Hand Retractable Spring Plunger D3801-1 As per Dwg D3801 Rev. B	Firmed	-	3/29/19	40 pcs	0 pcs	40 pcs	\$24.05/pcs	\$962.00
								40 X MAR 05 2019				68 9-89
2		BLRS-002		Quick Release Pin (3/16" X 1.5")	Firmed	-	3/6/19	8 pcs	0 pcs	8 pcs	\$40.7005/pcs	\$325.60
								8 X FEB 28 2019				
3		BLRS-010		Quick Release Pin (1/4" X 1")	Firmed	-	3/6/19	5 pcs	0 pcs	5 pcs	\$32.1604/pcs	\$160.80
								5 X FEB 28 2019				
4		BLRS-020		Quick Release Pin (1/4" X 1.5")	Firmed	-	3/6/19	6 pcs	0 pcs	6 pcs	\$31.5544/pcs	\$189.33
								6 X FEB 28 2019				
5		CBL-1240		Cable	Firmed	-	3/6/19	500 ft	0 ft	500 ft	\$0.32/ft	\$160.00
								500 X FEB 28 2019				
6	191175	KCL-208		Cam Lever D2372-1 As per Dwg D2372 Rev. B	Firmed	-	3/6/19	20 pcs	0 pcs	20 pcs	\$31.38/pcs	\$627.60
								20 X FEB 28 2019				
7		S1030		Spring .025 Wire: .300 O.D X .5 free length	Firmed	-	3/6/19	10 Ea	0 Ea	10 Ea	\$1.1033/Ea	\$11.03
								10 X FEB 28 2019				
Grand Total:											\$2,436.37	

CLW



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PURCHASE ORDER

PO042679



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/22/19 10:56 AM dart.lavoie.chantal



1269 E Mount Garfield Road, Suite E
Norton Shores, MI 49441
Phone: 800-253-0421
Fax: 800-438-1145
www.Essentraindustrialsupply.com

DELIVERY NOTE#:



P68215702862931

CUSTOMER PO#



PO042679 ✓

Bill To: Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA

Ship To: DART AEROSPACE LTD
CHANTAL LAVOIE
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA



Load Number: 296758

CUSTOMER NO		ORDER #	Terms	SHIPPED VIA		SHIP DATE	
422854		2862931	PPA	UPC2 Intra Canadian Standard		02/27/19	
ORD LN	Item Description	Original Quantity	Quantity Shipped	Backorder Quantity	UM		
1	KBP-504 ✓ 3/8-24 NON-LOCKING SS PULL INDEXING PLUNGER Country Of Origin: DE	40.000	✓ 40.000		EA		

DAS
68
9-89

DAS
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All sales/purchases described herein are subject to Essentra's terms and conditions located at <http://www.essentracomponents.com/en-ca/terms-and-conditions-of-sale>, as amended from time to time and made a part hereof ("Terms and Conditions"). Essentra disclaims and rejects any additional terms and conditions proposed by Customer and the same shall not be binding upon Essentra, regardless of when submitted. Customer's acceptance of the sales/purchases described herein and said Terms and Conditions may be confirmed in writing or any verbal or physical manifestation of acceptance, including, but not limited to, Customer's receipt of goods or payment to Essentra for the sales/purchases described herein.

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture.

All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

Susan Christopher

Quality Manager